



# Mixed Alcohol

*A Key Component to Our Energy Future*

October, 2015



# Introduction



**Standard Alcohol is an Intellectual Property (IP) licensing and holding company, focused on clean, alternative fuels and specialty chemical technologies, based in Denver, Colorado.**

- Standard Alcohol has created a proprietary modern adaptation of a century-old and successful thermo-chemical catalytic process
- Transforms abundant, carbon-rich feedstock (natural gas, coal, biomass) into a blend of ten “higher” alcohols (Mixed Alcohols)
  - Capable of using CO<sub>2</sub> as a partial feedstock with Natural Gas and Coal (up to 33%)
- Outperforms existing oxygenated fuels, such as crop-based ethanol and prospective cellulosic ethanol fuels
- More cost-effective to produce (~\$1/gal)
- 20% to 50% lower carbon footprint than Corn Ethanol

*based on 2014 Argonne National Labs/DOE GREET Study*



# Mixed Alcohol Value Proposition



## Easy Substitution

- EPA Approved
- Drop-in Replacement for Ethanol in the Fuel Supply
- Easier on Engines

## Superior Performance

- 120 Octane
- 98,000 Btu
- Low Blending RVP
- Better lubricity than Ethanol (less engine wear & tear)

## Environmentally Responsible

- 50% Lower CO/CO<sub>2</sub> Emissions Profile than Ethanol
- Biodegradable & Not Crop-Derived
- Net Consumer of CO<sub>2</sub>
- Nominal Water Required

## Standard Alcohol's Mixed Alcohol Fuel Technology

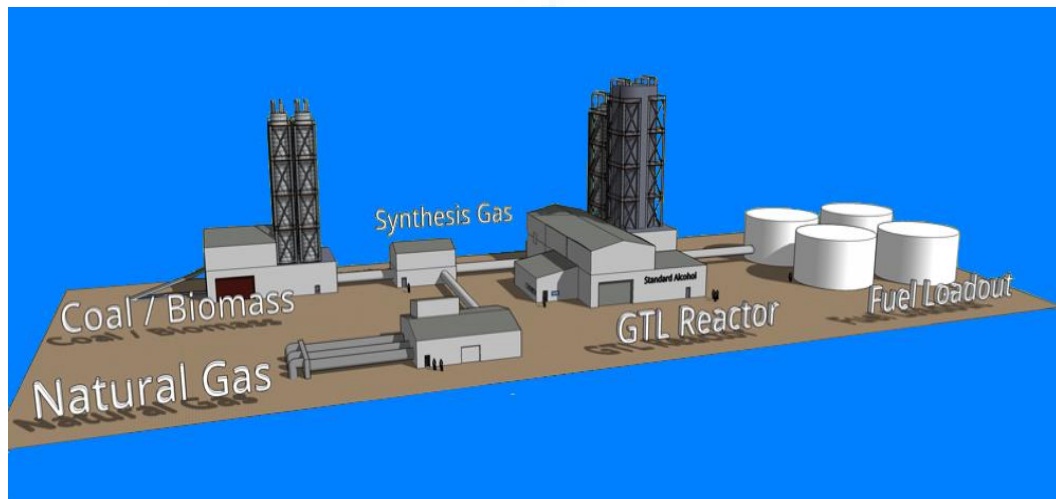
## Low Production Costs

- Greater production efficiencies
- <\$1 to produce a gallon (@ \$4/mscf gas)

## Flexible Paradigm

- Uses Natural Gas, or any carbonaceous material
- Field Deployable to Refinery/Plant-ship Scale

# Advanced Technology



## Closed loop, thermo-chemical GTL:

- ✓ Modern adaptation of 80 year old GTL process
- ✓ Nominal water needs
- ✓ No smokestack
- ✓ No fluid waste stream

## Highly Efficient “Exothermic” Process:

- ✓ Uses excess heat to power itself
- ✓ ~1.8 gas recycle loops to fully react SynGas
- ✓ Requires 33-50% less CapEx than Fischer-Tropsch
- ✓ 28% more efficient conversion than Fischer-Tropsch
- ✓ The most efficient GTL process in the market!

## Scalable :

## Feedstock flexibility:

- ✓ Natural Gas\*
  - ✓ Coal\*
  - ✓ BioMass / Biosolids (if/when economical)
- \*CO<sub>2</sub> can be used as a feedstock extender (up to 33%)

## Proprietary Catalysts:

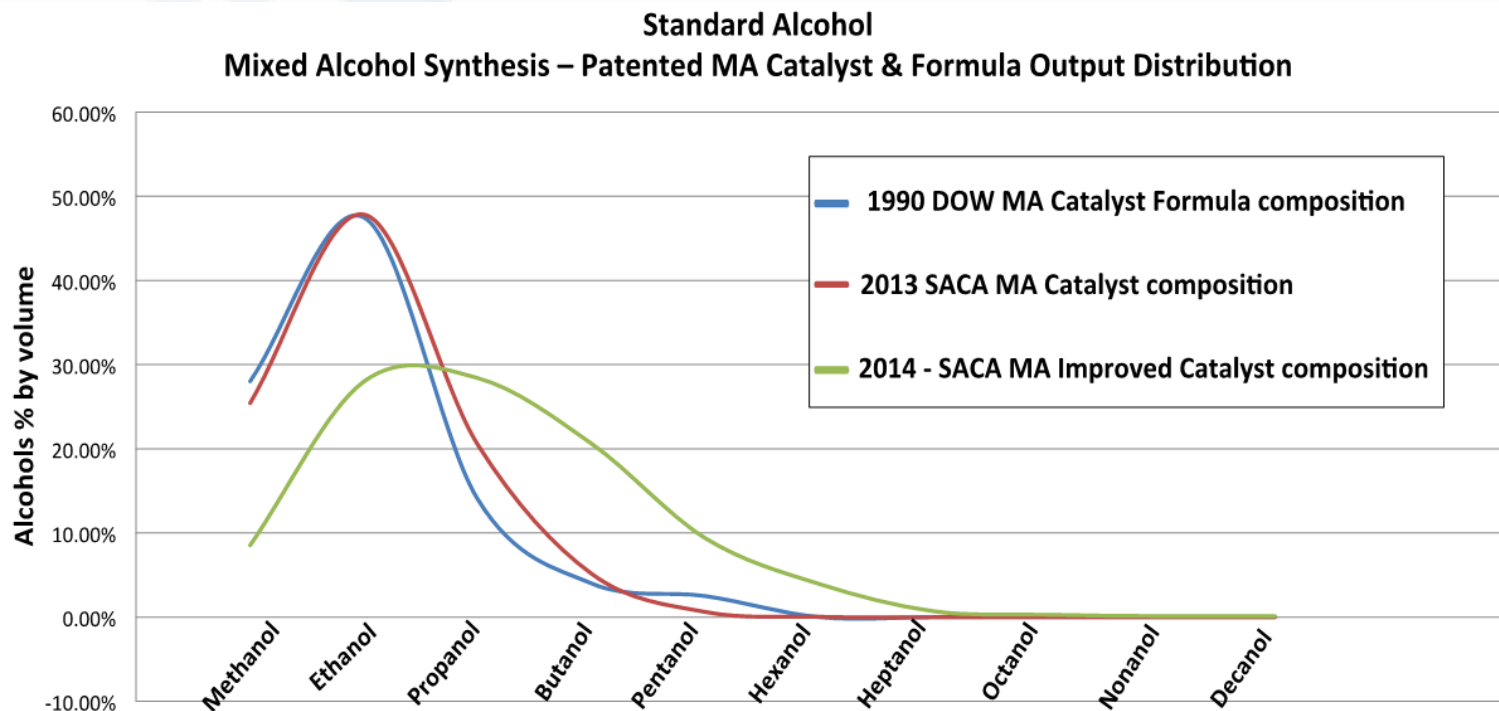
- ✓ 25+ years of cumulative R&D
- ✓ Highly optimized & evolved
- ✓ Multi-national, 3<sup>rd</sup> party manufactured
- ✓ Patent pending formulations
- ✓ Sulfur (sour gas) tolerant



# Catalyst Evolution



The chart below illustrates the evolution in Mixed Alcohol Synthesis. Standard Alcohol has built upon the DOW results (comprised primarily of the less-desired lower-chain alcohols) to create a patented blend of Btu-rich higher-chain alcohols.



# Standard Alcohol's Mixed Alcohol Fuel Profile



**The Mixed Alcohol fuel produced from Standard Alcohol's proprietary process contains the following characteristics:**

- Blending Octane = 120 (vs. 104 for ethanol)
- BTU content = 98,000 Btu/gallon (vs. 74,000 for ethanol)
- Blending RVP lower than ethanol
- 50% better CO and CO<sub>2</sub> emissions profile (vs. ethanol oxygenated gasoline)
- 10% greater fossil fuel energy use when gasoline is blended with Mixed Alcohols (vs. ethanol)
- Lubricity superior to ethanol (lower engine wear & tear)
- Fully biodegradable
- Holds EPA registration approval as an Oxygenate Additive in gasoline and diesel
- Fuel Enhancer – when blended with low grade fuels makes Mixed Alcohol desirable for refiners

# Contact Information



## Standard Alcohol

495 Uinta Way, Suite 210  
Denver, Colorado 80230  
(303) 500-0954

### Robert C. Mulverhill

Executive Chairman of the Board

[bob.mulverhill@standardalcohol.com](mailto:bob.mulverhill@standardalcohol.com)

Mobile: +1 303.884.1157

### Michael E. Pardun

Chief Executive Officer

[mike.pardun@standardalcohol.com](mailto:mike.pardun@standardalcohol.com)

Mobile: +1 303.667.0731